THE ULTIMATE ROTISSERIE: Parts List and Assembly Instructions

Tools Needed: Two ³ / ₄ " box wrenches Two 9/16" box wrenches or Adjustable Crescent Wrench PARTS LIST:	
Angle Iron Frame6' Spit RodSpit Forks with vertical rods (2)Cradle Rods (2)Cradle Width Adjuster Bars (2)Frame Stanchion Bracket (2)Adjustable Stanchion Risers (2)	Counter Weights (2) Vertical Cradle Forks (2) Stanchion Pegs with cotter pins (2)
Sprocket Safety Shield Motor, mounted on swivel plates	Sprocket chain



1) Frame Stanchion bracket, with stanchion secured by peg and cotter pin.



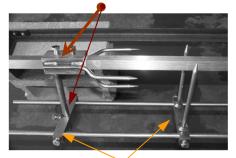
2) Slide Counter Weight onto spit, from open end of rod, opposite side of cradle.

Place angle iron frame on cinder blocks or fire pit. (1) Insert stanchion risers into brackets and secure in place with peg and cotter pin;

You will want to work with the pig on a table or other clean flat surface; slide one counter weight onto open end of spit rod, then one spit fork - this will hold the pig from one side (counter weight facing in opposite side of cradle) (2); slide pig onto spit rod, centering for best balanced rotation; slide other spit fork in from opposite end and secure pig in place.

(3) Slide cradle rods through holes in vertical cradle forks, spacing apart evenly the length of the pig; anchor in place with set screws; (4) Slide cradle width adjuster bars from each end of cradle rods. Line up with vertical rods extending from spit forks; pierce pig with vertical cradle forks, then tighten set screws. Slide other counter weight onto open end of spit rod. Place spit rod ends in stanchion brackets, sprocket end next to motor. (5) Lift swivel plates, slip chain onto sprockets, put sprocket safety shield in place; Plug into standard 120 volt outlet; Flip the switch to begin rotation.

3) Spit Forks on Spit Rod with Vertical rod inserted in cradle width adjuster bar (bottom left)



4) Cradle rods slide through holes in adjuster bar (left) and cradle forks (right); anchor in place with set screws DO NOT OVER TIGHTEN SCREWS OR BOLTS!



5) Lift swivel plate up to place or remove chain from sprockets;

ALWAYS HAVE SAFETY SHIELD IN PLACE WHILE IN OPERATION

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